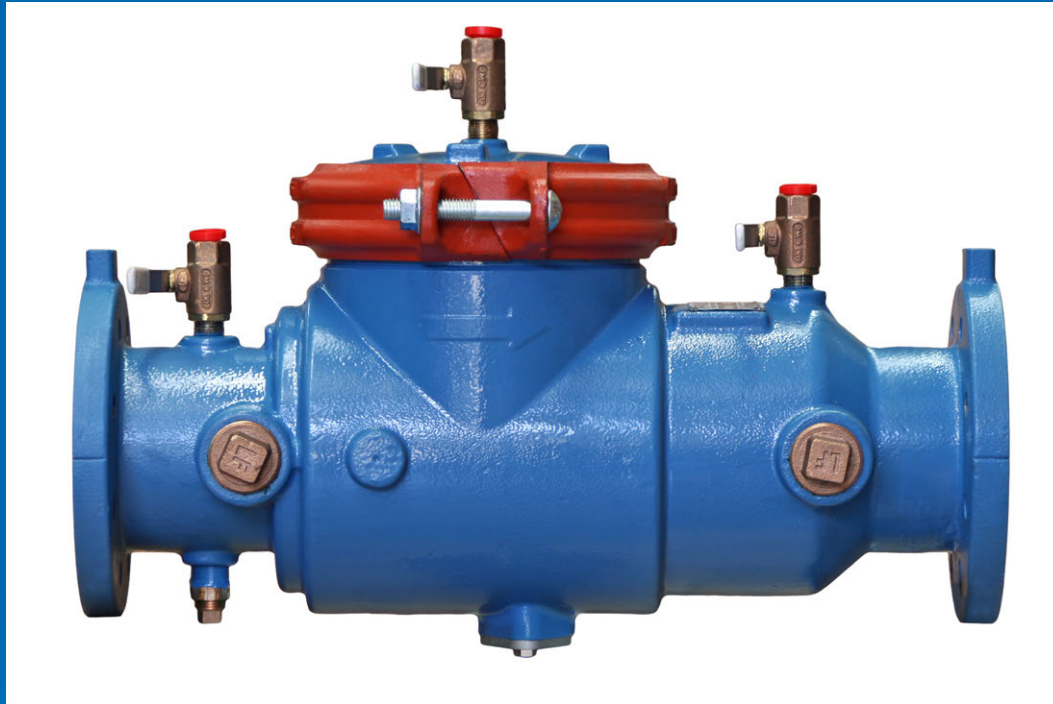


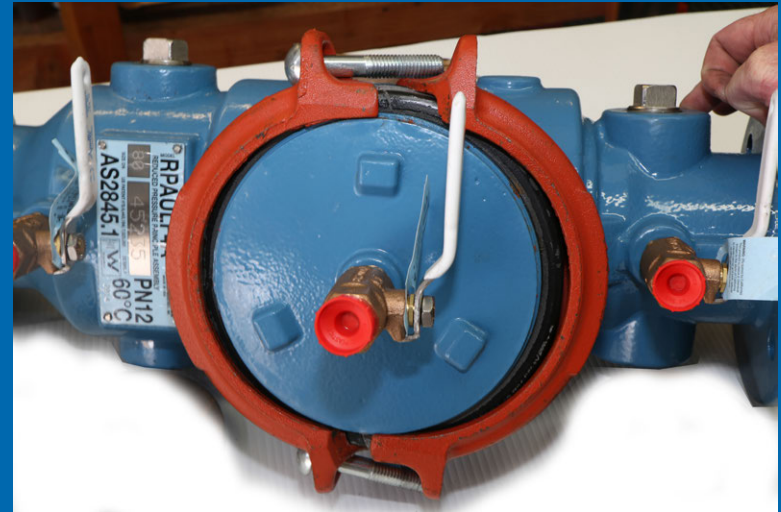
# DC4A

## 2 1/2" – 6"



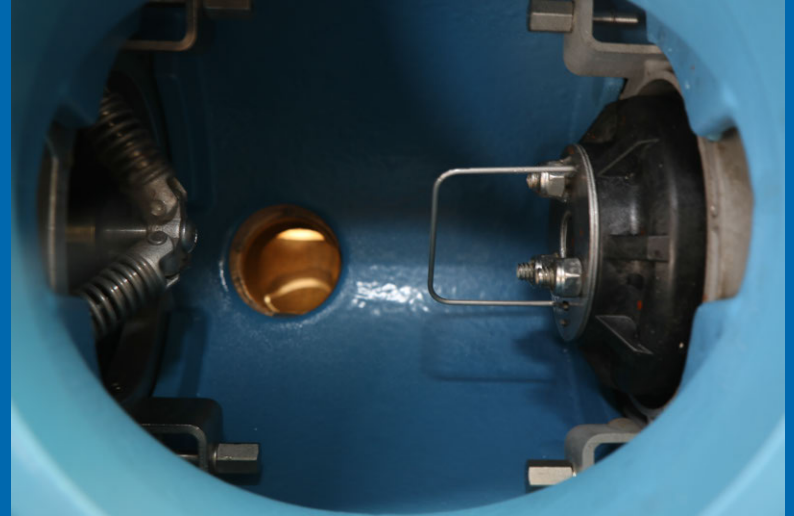
# Check Cover Removal

- Cover is secured by a Victaulic ring and rubber.
- To remove clamp, loosen bolt either side of the victaulic clamp
- Cover has no spring load.
- A flat screwdriver will help pry the lid from the body.



# Check Valve Removal

- Check valve modules are secured by retainers and o-ring sealed.
- #1 check must be removed before the #2 can be removed.



# Check Valve Removal

- Loosen the retaining screws
- Twist the retaining ring until tabs line up with cutout, then remove.
- Pull the module straight out of the body.



# Check Disc Replacement

- Remove the lock nuts and the retaining plate on the back of the module.
- \*\* Do not remove any hardware from the spring side of the module.
- Separate the disc retainer from the module.



# Check Seat Removal

- The check seat is part of the check module and can not be removed.
- If the seat is damaged, the complete check module will need to be replaced.



# *Check Valve Reassembly Notes*

- Reassemble check modules in reverse order.
- Do not over tighten the lock nuts.

